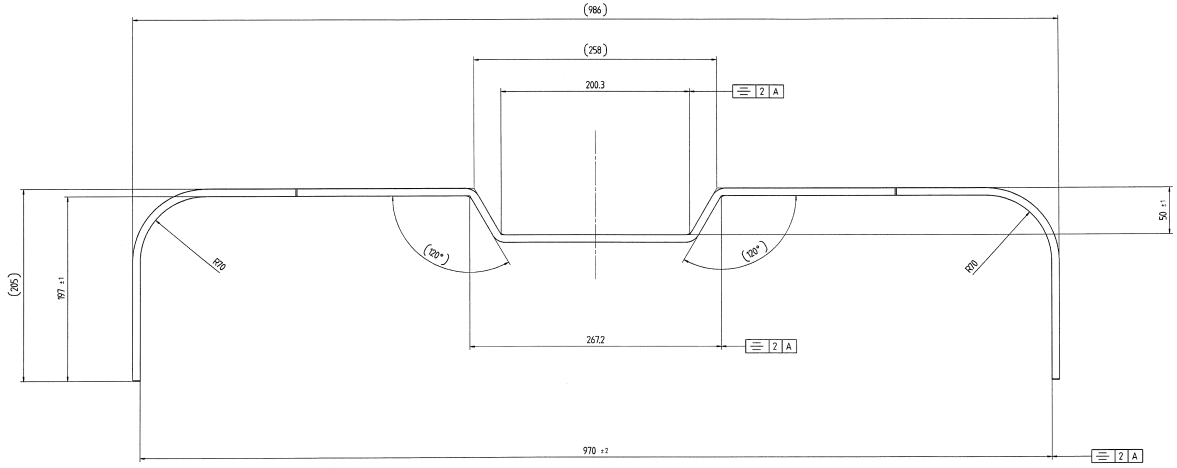

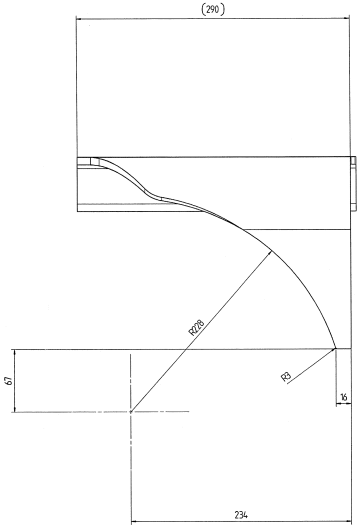

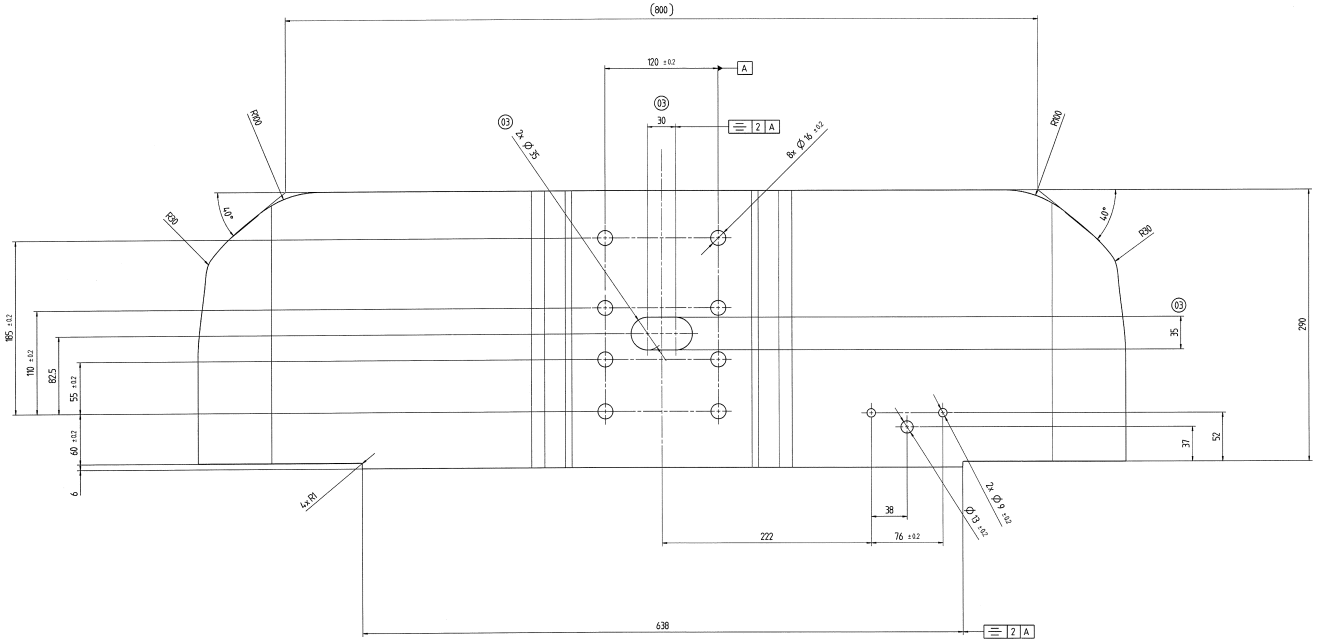

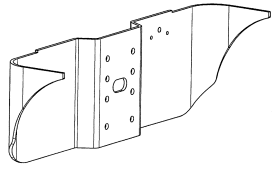

PŘEKLAD
činěl: 17. 12. 2014
PROVEDLA

2 -03- 2015
ARCHIV 2

N2 14/01402

NOTA :
- Metal sheet thickness : 8 mm
- Rade without dimension : R = 1
- Bend radii : R = 8 (Unless indicated)
- Unfolded length l for info l = /

Condition at time of delivery	
de-scaled (degree of purity Sa 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permeable top-end rounding during flame cutting (also positive bead acc. WN 19572)	
oil-free / free of grease	
oiled	
oiling permissable	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances NOTA : non cutting radius without dimension R = 1 mm unless otherwise specified				
≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

Index	alteration	Change no	Pd	Type
00	W15 --> star 35x30	16368		

Inspection dim.	Material:	S235JR following EN10025-2	Weight: kg	20.0
Auxiliary dim.				
	Date	Name	Blank no.	
Drawn	23.08.2014	J.Stastny	Title:	
Checked	12.11.2014	T.Pejchaert	fender	
Authd	17.11.2014	M.Pekárek		
M./tech.	17.11.2014	Z.Lukáš	rear	

Drawing no.	/	Sheet:	1
Doc. no.	/	of:	1
	11914.018901		

Material: 1.0038 (S235JR)
Thickness: 8 mm
Surface: Sa 2 1/2
Weight: 20.0 kg
Scale: 1:2

Approved
Dwg. no. 11914.018901x001
Rev. A0

Confidential document
Refer to protection notice ISO 16016